## Amendments to the Claims:

This listing of the claims will replace all prior versions, and listings of the claims, for this application.

## **Listing of Claims:**

1. (Currently Amended) A process for the production of a multi-structural filament containing a single ingredient and having improved mechanical properties as compared to conventional monofilaments consisting of the same ingredient, comprising:

extruding <u>a first starting material of</u> the single ingredient through a first extruder <del>and a second extruder, the first extruder</del> having a first extruder flow path <del>and the</del>;

separately extruding a second starting material of the same single ingredient that is chemically and physically identical to the first starting material of the single ingredient through a second extruder having a second extruder flow path that is isolated from the first extruder flow path; and

advancing the single ingredient in the isolated first and second extruder flow paths through a common die pack having a first die flow path for receiving the single ingredient from the first extruder flow path and forming a first region of a filament and a second die flow path for receiving the single ingredient from the second extruder flow path and forming a second region of a filament, wherein the single ingredient in the first extruder flow path is subject to less shear than the single ingredient in the second extruder flow path, thereby providing a filament having first and second distinct regions within the cross section of the filament, the first distinct region having a different morphology from the second distinct region but the same melt point and wherein each of the first and second distinct regions of the filament comprises at least about 7 percent by volume of the filament.

- 2. (Original) The process according to claim 1, wherein the single ingredient is selected from the group consisting of polyamides, polyesters, polyolefins and high performance thermoplastics.
- 3. (Original) The process according to claim 1, wherein the single ingredient is a blend of materials.
- 4. (Original) The process according to claim 1, wherein the single ingredient is a copolymer.
- 5. (Original) The process according to claim 1, wherein the single ingredient is polyphenylene sulfide.
- 6. (Original) The process according to claim 1, wherein the single ingredient is a nylon copolymer.
- 7. (Original) The process according to claim 6, wherein the single ingredient is nylon 6/66.
- 8. (Previously Presented) The process according to claim 1, wherein the first and second distinct regions of the filament are its sheath and core.
- 9. (Previously Presented) The process according to claim 1, wherein the first and second distinct regions of the filament are a core and four tips.
- 10. (Previously Presented) The process according to claim 1, wherein each of the first and second distinct regions comprises at least 10 percent by volume of the filament.